

Nuclear Thermal Energy Storage Use Case

IES Force Workshop

Presenter: Rami Saeed, Ph.D.; Rami.Saeed@inl.gov

IES Force Workshop Integrated Energy Systems (IES) Idaho Falls April 5, 2023 Project Team: Rami Saeed, Amey Shigrekar, Daniel Mikkelson; Courtney Otani, Jakub Toman, Vaclav Novotny, Nipun Poly

FY22 M2 Link: https://doi.org/10.2172/1890160 FY23 M4 link: https://doi.org/10.2172/1960133 FY22 Pub. link: https://doi.org/10.1016/j.enconman.2022.115872

Funding: USDOE Office of Nuclear Energy, DE-AC07-05ID14517



A she will be and the state of the state of

Introduction: High-level Project Scope



Motivating Problem

Advanced Reactor Company X: I want to add thermal energy storage. Which one makes the most sense? How do we choose? How does it work?

Why Thermal Energy Storage (TES) Coupling?

- TES enables NPPs to respond nimbly to market variability and to participate in restructured markets.
- TES systems store nuclear energy in its original form (heat), ٠ enabling a more flexible use on the back end, which provides electricity or heat.

Key Research Areas:

- 1. TES ranking tool that allows advanced reactor companies to down-select TES systems based on their system design.
- 2. Steady-state physical models development and design considerations of thermal storage coupling for three advanced nuclear reactor (A-LWR, HTGR, and LMFR), each coupled to TES in three different scenarios and different thermal extraction ratios.
- 3. System design cost analysis and stochastic optimization of NPP-TES based on market price signals in a selected market.
- 4. Transient modeling and grid-wide economics of each design.



Concrete

TES Systems

Liquid-based sensible heat 1. storage:

> Two-tank molten salt Two-tank thermal oil

- Thermocline molten salt Thermocline thermal oil Hot/Cold water
- 2. Underground (bore-holes and aquifers)
- Thermochemical 3.
- 4 Latent heat storage
- Solid media 5.

or

- Firebrick
- Concrete
- Ceramics, graphite, and
- alloys
- 6 Steam accumulators.



Motivating Problem

Advanced Reactor Company X: I want to add thermal energy storage. Which one makes the most sense? How do we choose? How does it work?

Why Thermal Energy Storage (TES) Coupling?

- TES enables NPPs to respond nimbly to market variability and to participate in restructured markets.
- TES systems store nuclear energy in its original form (heat), enabling a more flexible use on the back end, which provides electricity or heat.

Key Research Areas:

- **1. TES ranking** tool that allows advanced reactor companies to down-select TES systems based on their system design.
- 2. Steady-state physical models development and design considerations of thermal storage coupling for three advanced nuclear reactor (A-LWR, HTGR, and LMFR), each coupled to TES in three different scenarios and different thermal extraction ratios.
- 3. System design cost analysis and stochastic optimization of NPP-TES based on market price signals in a selected market.
- 4. Transient modeling and grid-wide economics of each design.





Heron Cases/Combinations

* A-LWR: Advanced light water reactor; HTGR: High temperature gas cooled reactor; LMFR: Liquid metal fast cooled reactor

** PJM: PJM Interconnection LLC (mid-Atlantic); ERCOT: Electric Reliability Council of Texas; Miso: Midwest Independent Transmission System Operator

TES Use Case Methods and FORCE Tools

∑

(Selected Results/Examples)

1. Steady-State and Physical Models Development

- Thermodynamic analysis of proposed systems
- What is the optimum Coupling approach?
- Develop fully-coupled TES-nuclear steady-state models
- Component-level analysis (heat exchange (HX) technology, geometries, sizes, etc.)
- Cost analysis and cost functions for discrete system sizes.

2. Stochastic Optimization Based on Market Price Signals

- Analyze and reproduce price signals from various markets
- What is the optimum system size for the highest net present value (NPV)?
- TES dispatch profiles of the IES system.

3. Transient Modeling and Dynamic Operation

- How do the dynamic behavior and system controls should look like?
- Is the dispatch profile with highest NPV feasible/reasonable dynamically?



Examples of Nuclear-TES Dynamic Modeling Results from Dymola



TES-Nuclear Coupling Analysis



Two Phase vs. Direct/Single-Phase Heat Transfer to TES

Previous Design Configurations (FY-22):

- Two-phase design approach: <u>BOP Steam → TES → BOP TES Steam</u>
- TES and BOP are coupled in parallel.
- Nuclear island and BOP are coupled as normal with the addition of IES.
- FY22 M2 Link: doi.org/10.2172/1890160



Current Design Considerations (FY-23): Reactor Fluid to TES to Steam

- Single-phase design approach: <u>Reactor fluid → TES → BOP TES Steam</u>
- TES and BOP are coupled in series.
- Nuclear island is fully decoupled from BOP.





Two Phase vs. Direct/Single-Phase Heat Transfer to TES

Previous Design Configurations (FY-22):

- Two-phase design approach: <u>BOP Steam \rightarrow TES \rightarrow BOP TES Steam</u>
- Existing balance-of-plant steam generator:
 - No modifications to the nuclear island or balance of plant (BOP).
- Large temperature (exergy*) loss between charging and discharging:
 - => Efficiency loss
 - Boosting the BOP output via TES comes with constraints on steam pressure and temperature delivery yet at a relatively higher normalized cost.

Current Design Considerations (FY-23): Reactor Fluid to TES to Steam

- Single-phase design approach: <u>Reactor fluid → TES → BOP TES Steam</u>
- Heat is transferred "directly" from nuclear island working fluid to TES
 - Minimal exergy loss and efficiency loss caused by TES.
- Discharge side has more flexibility for steam cycle design (higher temperature and pressure steam delivery).
- Heat from TES becomes available at higher temperature for industrial use.



* Potential or energy content of heat that could be converted to work based on 2nd law of thermodynamics by ideal systems.

30% TES Boosting: BOP Operation (Single High Temperature TES)



30% TES Boosting: BOP Operation (Single High Temperature TES)



2X TES Boosting: BOP Operation (Two High and Low Temperature TES)



Single Phase, 2X Boosting





Features

- Requires thermodynamic optimization of heat flow between HT and LT TES
- Previous benefits of single TES plant plus these:
 - Fully decoupled nuclear island from BOP
 - Flexible power boosting
 - Reheat increases cycle efficiency (higher Generation capacity) and maintains heat balance between HT and LT TES plants
 - Reheat is standard in coal-fired plant and with molten salt.

Reduce the wetness problem in the steam cycle.

^{*}HT: High temperature; LT: Low Temperature

2X TES Boosting: BOP Operation (Two High and Low Temperature TES)



2X TES Boosting: BOP Operation (Two High and Low Temperature TES)

Maximum Charge Mode

- Zero power output (standby)
- Salt only circulates between He HX and tanks.
- Tanks are getting charged.



Nominal Operation

- Nominal (baseload) power output; 94 MWe
- Salt acts as an intermediate heat transfer fluid between He and steam.
- Tanks bypassed.



2X Boosting Discharge Mode

- Power output at 2X nominal; 188 MWe
- Hot salt from He HX is mixed with salt from hot tank and goes to steam cycle.
- Tanks are being discharged.
- Practical design might involve parallel turbines.



Technoeconomic Analysis (HERON)



Component groupings for HERON





TES Coupling with Advanced Reactors (Dedicated vs Oversized BOP)



SYNTHETIC HISTORY GENERATION

- Real-time hourly market for PJM and ERCOT
- Historical real-time market data using Raven (2018-2047)
- Synthetic history data used in HERON runs

Analysis of a network of possible HERON case combinations

- 3 reactor types for the Steam to molten salt TES heat extraction
- Each in two different markets
- Using two different cluster segment lengths in Heron and different iteration stepping size
- Two different cluster segment lengths and 2 iteration stepping size
- 4 initial component capacities used [avoid incorrect local maximum for NPV values (finding global maximum)]
- 43 cases for each reactor (~129 cases in total)

TES optimization results

• Cont'd (next slide)



• SYNTHETIC HISTORY GENERATION

- Real-time hourly market for PJM and ERCOT
- Historical real-time market data using Raven (2018-2047)
- Synthetic history data used in HERON runs

Analysis of a network of possible HERON case combinations

- 3 reactor types for the Steam to molten salt TES heat extraction
- Each in two different markets
- Using two different cluster segment lengths in Heron and different iteration stepping size
- Two different cluster segment lengths and 2 iteration stepping size
- 4 initial component capacities used [avoid incorrect local maximum for NPV values (finding global maximum)]
- 43 cases for each reactor (~129 cases in total)

TES optimization results

• Cont'd (next slide)







Coupling analysis results from HERON (blue \blacksquare : Baseline [No TES]; gray \blacksquare : Negative Δ NPV; gold \blacksquare : Very Low Capacities; light green \blacksquare : Successful Cases; dark green \blacksquare : Maximum Δ NPV).

LWR - TES Coupling

Initial Capacities Step size Segment Length Market (hrs)

24

24

24

24

24

24

24

24

24

120

120

120

120

120

120

120

120

120

24

24

24

24

24

24

24

24

24

24

120

120

120

120

120

120

120

120

PJM

ERCOT

N/A

0.2

0.5

0.2

0.5

0.2

0.5

0.2

0.5

N/A

0.2

0.5

0.2

0.5

0.2

0.5

0.2

0.5

N/A

0.2

0.5

0.2

0.5

0.2

0.5

0.2

0.5

N/A

0.2

0.5

0.2

0.5

0.2

0.5

0.2 0.5

Baseline

Default

Default

25%

25%

50%

50%

100%

100%

Baseline

Default

Default

25% 25%

50%

50%

100%

100%

Baseline

Default

Default 25%

25%

50%

50%

100%

100%

Baseline

Default

Default

25%

25%

50%

50%

100%

100%

Market	Mean NPV	Capacity (Charge Storage Discharge)	Delta NPV
DINA	(03D)	(Charge, Storage, Discharge)	(03D)
PJIVI	\$147,773,046	0,0,0	¢2,620,600
PJIVI	\$145,143,366	-6.49, 1.32E-07, -8.91	-\$2,629,680
PJIVI	\$147,842,171	0,0,0	\$69,125
PJIVI	\$138,099,411	-0.585, 0.623, -69.19	-\$9,673,635
PJIVI	\$147,862,954	0,0,0	\$89,908
PJM	\$136,012,707	-90.85, 116.97, -45.12	-\$11,760,339
PJM	\$132,184,918	-160, 0,-70.06	-\$15,588,128
PJM	\$147,823,874	-2.492, 0.101, -0.0307	\$50,828
PJM	\$147,918,817	0,0,0	\$145,771
	A450 454 000		
PJM	\$150,154,838	0, 0, 0	450 775
PJM	\$150,205,613	0,0,0	\$50,775
PJM	\$150,211,742	0,0,0	\$56,904
PJM	\$150,168,268	0,0,0	\$13,430
PJM	\$150,205,438	0,0,0	\$50,600
PJM	\$150,199,696	0,0,0	\$44,858
PJM	\$150,205,063	0,0,0	\$50,225
PJM	\$150,170,901	0,0,0	\$16,063
PJM	\$131,211,751	-133.34, 165.26, -159.99	-\$18,943,087
ERCOT	\$173,267,567	0, 0, 0	
ERCOT	\$171,195,297	0,28.6,0	-\$2,072,270
ERCOT	\$175,505,510	-8.2,17.7,9.8	\$2,237,943
ERCOT	\$178,748,433	-43.9,71.3,36	\$5,480,866
ERCOT	\$172,762,829	-22.7,16.7, -35	-\$504,738
ERCOT	\$162,281,264	-86.9, 326.8, -129	-\$10,986,303
ERCOT	\$175,220,880	-98.7, 173, -148.7	\$1,953,313
ERCOT	\$161,692,273	-159.6, 630.8, -159.9	-\$11,575,294
ERCOT	\$170,972,789	-159.7,350.4,-155.6	-\$2,294,778
ERCOT	\$189,398,404	0, 0, 0	
ERCOT	\$190,602,460	-3.05, 0.04, -0.23	\$1,204,056
ERCOT	\$189,669,980	-105.6, 1.94, -0.96	\$271,576
ERCOT	\$186,681,379	-41.9, 84.3, -14.7	-\$2,717,025
ERCOT	\$190,756,456	-42, 0.9, -0.04	\$1,358,052
ERCOT	\$194,443,952	-100, 131, -104.7	\$5,045,548
ERCOT	\$195,182,643	-86.3, 160.5, -122.3	\$5,784,239
ERCOT	\$197,601,129	-155.6 ,548.2, -157.5	\$8,202,725
ERCOT	\$196,681,297	-117.6, 354.7, -131.1	\$7,282,893

HTGR - TES Coupling

Market	Mean NPV	Capacity	Delta NPV
	(USD)	(Charge, Storage, Discharge)	(USD)
PJM	\$258,575,648	0, 0, 0	
PJM	\$258,690,576	0,0,0	\$114,928
PJM	\$258,727,400	0, 115.64, -5.62	\$151,753
PJM	\$255,749,588	-42.21, 206.59, -57.09	-\$2,826,059
PJM	\$254,913,855	-43.77, 236.79, -44.61	-\$3,661,792
PJM	\$253,707,912	-73.94, 322.94, -69.61	-\$4,867,736
PJM	\$253,430,658	-154.91, 253.87, -85.02	-\$5,144,990
PJM	\$248,357,111	-202.46, 990.29, -202.61	-\$10,218,53
PJM	\$252,635,286	-149.43, 439.95, -118.49	-\$5,940,362
PJM	\$262,698,245	0, 0, 0	
PJM	\$262,713,606	0,0,0	\$15,361
РЈМ	\$262,622,391	0,0,0	- \$7 5,853
РЈМ	\$251,969,081	-59.44, 205.91, -62.25	-\$10,729,16
PJM	\$262,641,080	0,0,0	-\$57,165
PJM	\$252,463,614	-174.92, 428.1, -159.04	-\$10,234,63
PJM	\$252,089,693	-188.61, 335.05, -101.04	-\$10,608,55
PJM	\$253,501,444	-201.42, 548.21, -184.21	-\$9,196,800
PJM	\$253,454,930	-202.86, 587.78, -202.64	-\$9,243,314
ERCOT	\$302,911,238	0, 0, 0	
ERCOT	\$303,557,416	-4.6, 148.7, -20.5	\$646,178
ERCOT	\$307,862,929	-9.8, 60.4, -10.5	\$4,951,691
ERCOT	\$311,215,653	-52.5, 332.8, -48.8	\$8,304,415
ERCOT	\$342,067,044	-205, 1218, -205	\$39,155,806
ERCOT	\$327,717,451	-99.4, 360.9, -108.9	\$24,806,213
ERCOT	\$344,141,760	-165.1, 699.4, -176.6	\$41,230,522
ERCOT	\$343,886,881	-200.2, 1214, -200.6	\$40,975,643
ERCOT	\$350,963,466	-188.4, 762, -202	\$48,052,228
ERCOT	\$331,215,757	0, 0, 0	
ERCOT	\$330,356,799	-11.3, 85.4, -9.6	-\$858,958
ERCOT	\$330,245,347	-11.7, 85.4, -13.7	-\$970,410
ERCOT	\$345,657,555	-63, 506, 71	\$14,441,798
ERCOT	\$375,522,679	-94, 470.3, -154	\$44,306,922
ERCOT	\$371,286,637	-167.3, 227.4, -154.3	\$40,070,880
ERCOT	\$391,071,440	-198.3, 976.2, 193.5	\$59,855,683
ERCOT	\$401,735,694	-202.4, 1218, -201.6	\$70,519,937

LMFR - TES Coupling

Market	Mean NPV	Capacity	Delta NP
	(USD)	(Charge, Storage, Discharge)	(USD)
PJM	\$1,837,278,574	0, 0, 0	
ŊМ	\$1,834,553,149	0,0,0	-\$2,725,4
ŊМ	\$1,830,055,859	0,0,0	-\$7,222,7
ŊМ	\$1,823,705,468	-474.54, 1411.81, -520.46	-\$13,573,
PJM	\$1,823,066,542	-544.65, 1595.08, -720.79	-\$14,212,
PJM	\$1,830,483,636	-742.47, 2416.47, -923.34	-\$6,794,9
PJM	\$1,877,403,749	-1680, 4786.57, -1617.12	\$40,125,1
PJM	\$1,874,213,266	-1680, 6115.83, -1680	\$36,934,6
PJM	\$1,888,576,897	-1675.21, 4719.85, -1665.77	\$51,298,3
ŊМ	\$1,862,989,320	0, 0, 0	
PJM	\$1,863,529,957	0,0,0	\$540,637
PJM	\$1,863,542,269	0,0,0	\$552,949
PJM	\$1,896,256,614	-828.57, 2341, -1078.5	\$33,267,2
PJM	\$1,870,040,327	-566.46, 1716.67, -740.79	\$7,051,00
PJM	\$1,948,440,997	-1210.42, 4081.88, -1676.11	\$85,451,6
PJM	\$1,966,609,642	-1677.54, 4533.75, -1679.48	\$103,620,
PJM	\$1,898,939,479	-1680, 10080, -1680	\$35,950,1
PJM	\$1,964,267,755	-1637.,4773.23,-1673.6	\$101,278,
ERCOT	\$2,154,163,005	0, 0, 0	
ERCOT	\$2,291,607,968	-463.4, 1971.4, -358.6	\$137,444,
ERCOT	\$2,308,034,577	-326.3, 1363.3, -531.8	\$153,871,
ERCOT	\$2,221,576,136	-334.2, 2880.2, -473.5	\$67,413,1
ERCOT	\$2,545,872,657	-981.6, 6945, -1460.4	\$391,709,
ERCOT	\$2,421,523,450	-903.1,5770.9,-959.6	\$267,360,
ERCOT	\$2,388,581,887	-1096.7, 1728.4, -900	\$234,418,
ERCOT	\$2,628,654,807	-1679.6, 9985.8, -1603.5	\$474,491,
ERCOT	\$2,655,816,129	-1595.2, 9515.8, -1628	\$501,653,
ERCOT	\$2,299,782,706	0, 0, 0	
ERCOT	\$2,483,402,651	-305.1, 1773.9, -314.2	\$183,619,
ERCOT	\$2,440,500,538	-144.2, 2721.9, -571.6	\$140,717,
ERCOT	\$2,680,035,145	-626.2, 3403.8, -905	\$380,252,
ERCOT	\$2,809,964,929	-1170.4, 3039, -1190	\$510,182
ERCOT	\$2,686,940,783	-844.4, 4915.8, -826.9	\$387,158,
ERCOT	\$3,119,321,494	-1676.6, 5596.5, -1664.4	\$819,538,
ERCOT	\$3,122,781,527	-1611.5, 10080, -1679	\$822,998,
ERCOT	\$3,064,986,593	-1559.9, 9638.9, 1636.3	\$765,203,

Optimization result for maximum NPV

			C (<u> </u>
			Segment			Capacity of Charge, Storage,
Reactor	Initial	Step	Length	Electricity	ΔNPV	Discharge
Туре	Capacities	Size	(hours)	Market	(USD)	(MW _{th} , MW _{th} , MW _{th})
A-LWR	50%	0.5	24	ERCOT	\$1,953,313	-98.7, 173, 148.7
A-LWR	100%	0.2	120	ERCOT	\$8,202,725	-155.6, 548.2, -157.5
HTGR	100%	0.5	24	ERCOT	\$48,052,228	-188.4, 762, -202
HTGR	100%	0.5	120	ERCOT	\$71,811,691	-200.8, 1203.6, -202.9
LMFR	100%	0.5	24	PJM	\$51,298,323	-1675.2, 4719.9, -1665.8
LMFR	50%	0.5	120	PJM	\$103,620,323	-1677.5, 4533.8, -1679.5
LMFR	100%	0.5	24	ERCOT	\$501,653,124	-1595.2, 9515.8, -1628
LMFR	100%	0.2	120	ERCOT	\$822,998,821	-1611.5, 10080, -1679



Reactor_Heat 150 100 50 — Steam Generation (MWth) 0 — TES Charge rate (MWth) Heat to BOP (MWth) -50 -100 -150 hour Electricity 50 25 0 — TES Turbine output (MWe) BOP Turbine output (MWe) -25 Electricity grid demand (MWe) -50 -75 hour Heat (MWth) Tes_Heat Energy (MWh) 150 150 100 Heat to TES 50 TES Level 100 0 TES Charge rate TES discharge rate -50 50 Heat to BOP -100-150 15 20 10

hour

Selected example for A-LWR in ERCOT



Motivation

- To understand the dynamic behavior of IES and to evaluate systems' controls
- Further evaluation of integration techniques in transient state conditions
- Control Scheme
 - HPT and LPT turbines and a simple TES BOP. Feedwater is sourced directly from the TES BOP.
 - Testing severe cyclical ramping to establish expectations for how the system should respond to dynamic dispatching. i.e.: forcing the system to periodically ramp from full charging mode to a brief full discharge standby period, before demand immediately reverts to full charging mode.

Block diagram of in Dymola model.





• Motivation

- To understand the dynamic behavior of IES and to evaluate systems' controls
- Further evaluation of integration techniques in transient state conditions

Control Scheme

- HPT and LPT turbines and a simple TES BOP. Feedwater is sourced directly from the TES BOP
- Testing severe cyclical ramping to establish expectations for how the system should respond to dynamic dispatching. i.e.: forcing the system to periodically ramp from full charging mode to a brief full discharge standby period, before demand immediately reverts to full charging mode.
- Aside from small demand misses immediately before and after demand ramps, the system was capable of meeting demand at all three power levels.

Electric demand and power production curves



Power production from the primary BOP and TES BOP



Motivation

- To understand the dynamic behavior of IES and to evaluate systems' controls
- Further evaluation of integration techniques in transient state conditions

Control Scheme

- HPT and LPT turbines and a simple TES BOP. Feedwater is sourced directly from the TES BOP
- Testing severe cyclical ramping to establish expectations for how the system should respond to dynamic dispatching. i.e.: forcing the system to periodically ramp from full charging mode to a brief full discharge standby period, before demand immediately reverts to full charging mode.
- Aside from small demand misses immediately before and after demand ramps, the system was capable of meeting demand at all three power levels.
- Brief changes steam generator mass flow occur due to "less-thanideal" heating power changes within the feedwater system (oversimplification in the feedwater system design).
- Minimal changes on the primary-side impacts within the nuclear core via coolant feedback mechanisms, control rods respond effectively and maintain the reactor power within +/- 5% of nominal power throughout the simulation.

Steam generator mass flow rate

Steam Generator Feed Flow

[kg/s]



Reactor thermal power, mainly maintained within +/- 5%



Motivation

- To understand the dynamic behavior of IES and to evaluate system
- Further evaluation of integration techniques in transient state conditions

Control Scheme

- HPT and LPT turbines and a simple TES BOP. Feedwater is sourced directly from the TES BOP
- Testing severe cyclical ramping to establish expectations for how the system should respond to dynamic dispatching. i.e.: forcing the system to periodically ramp from full charging mode to a brief full discharge standby period, before demand immediately reverts to full charging mode.
- Aside from small demand misses immediately before and after demand ramps, the system was capable of meeting demand at all three power levels.
- Brief changes steam generator mass flow occur due to "less-thanideal" heating power changes within the feedwater system (oversimplification in the feedwater system design).
- Minimal changes on the primary-side impacts within the nuclear corvia coolant feedback mechanisms, control rods respond effectively and maintain the reactor power within +/- 5% of nominal power throughout the simulation.
- Heat dispatch demand tests (true demand vs production)









Thanks for your attention...

Questions?

Rami Saeed, Ph.D. Rami.Saeed@inl.gov

